



**PLENUM SPACER
KIT TO SUIT HOLDEN VS-VY V6 & L67**

Fitting Instructions



Step 1 – Locate and remove engine cover nuts using spanner or socket wrench. The nuts are marked in red below.



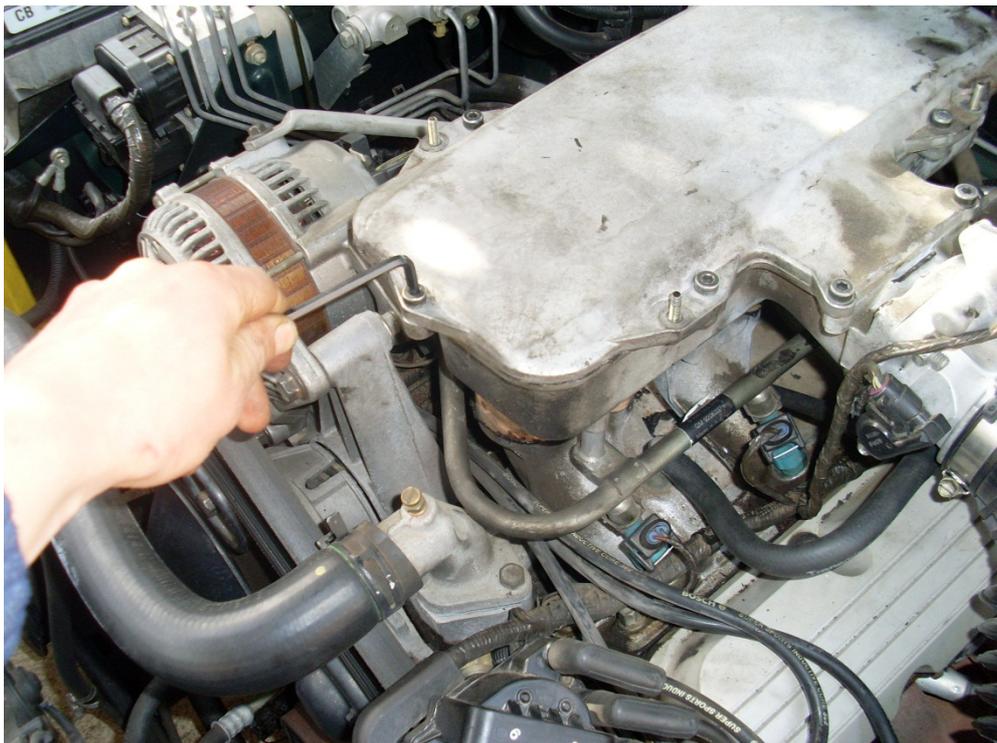
The engine cover can then simply be lifted off the engine



Step 2 – Locate the 7 socket headed bolts which retain the plenum cover. The location of the bolts is shown below.



Unfasten the bolts using an Allen key



The plenum cover can now be removed as shown



Remove old gasket and any debris using a scraper and/or wax remover if necessary.



Step 3 – Place an even amount of about 3-4mm of gasket maker onto the plenum face as shown.



Place the plenum spacer onto the plenum as shown. The plenum spacer is symmetrical across the horizontal axis and will fit the plenum either way.



Step 5 – Place a secondary layer of gasket maker onto the surface of the plenum spacer.



Fit the plenum cover onto the plenum spacer and tighten all bolts as shown. It is recommended to torque the bolts to 13-16 Nm using a torque wrench.

